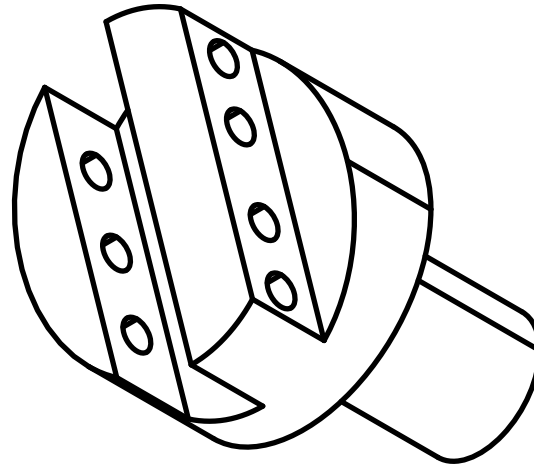
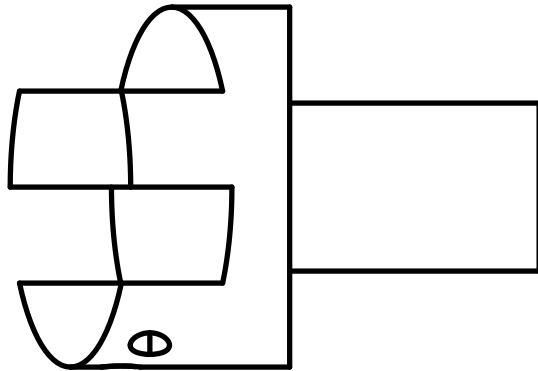




Drill all holes 5.2mm
Tap all holes M6
Chamfer holes on curves

