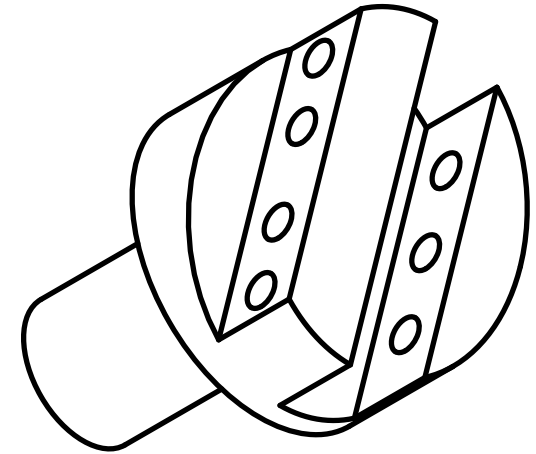
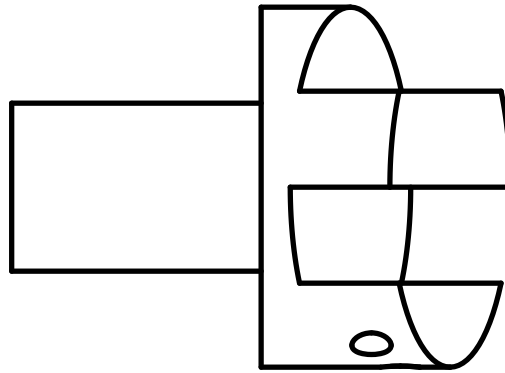
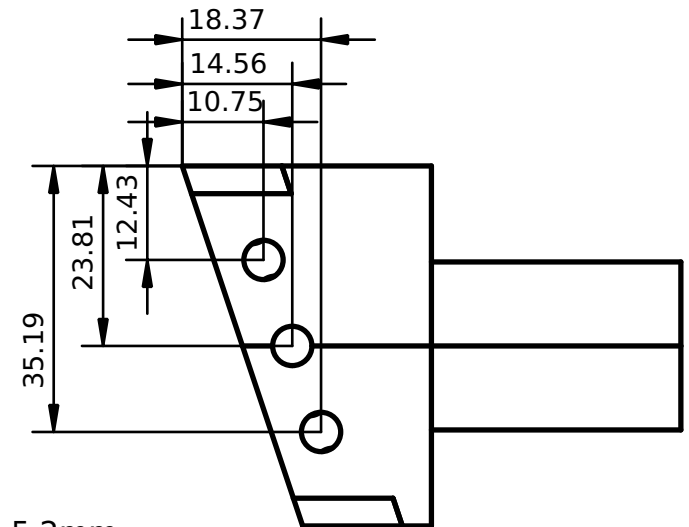
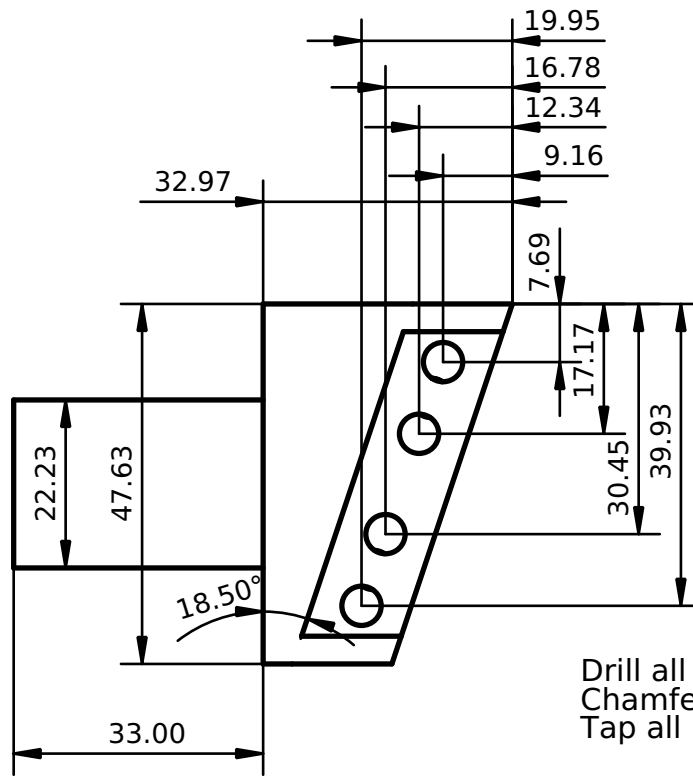
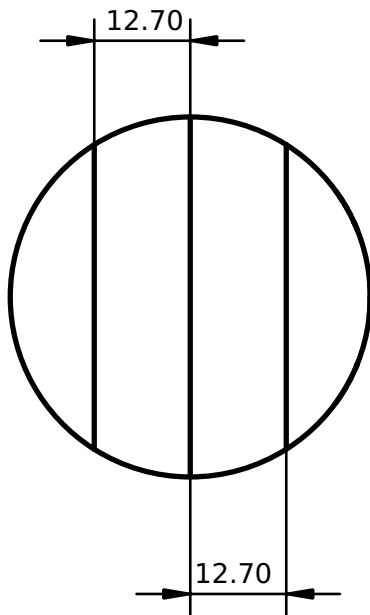




Cut slots 12.5mm deep
at 18.5° angle



Drill all holes 5.2mm
Chamfer all holes
Tap all holes M6