

**About the Chart:**

V1.0

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Supply types have their connectors defined in columns

The dark outlines define discrete connectors for each supply type (column)

The colors match the color of connectors for that supply type

The order and position of the pins inside the discrete connector outlines may or may not be in their actual order

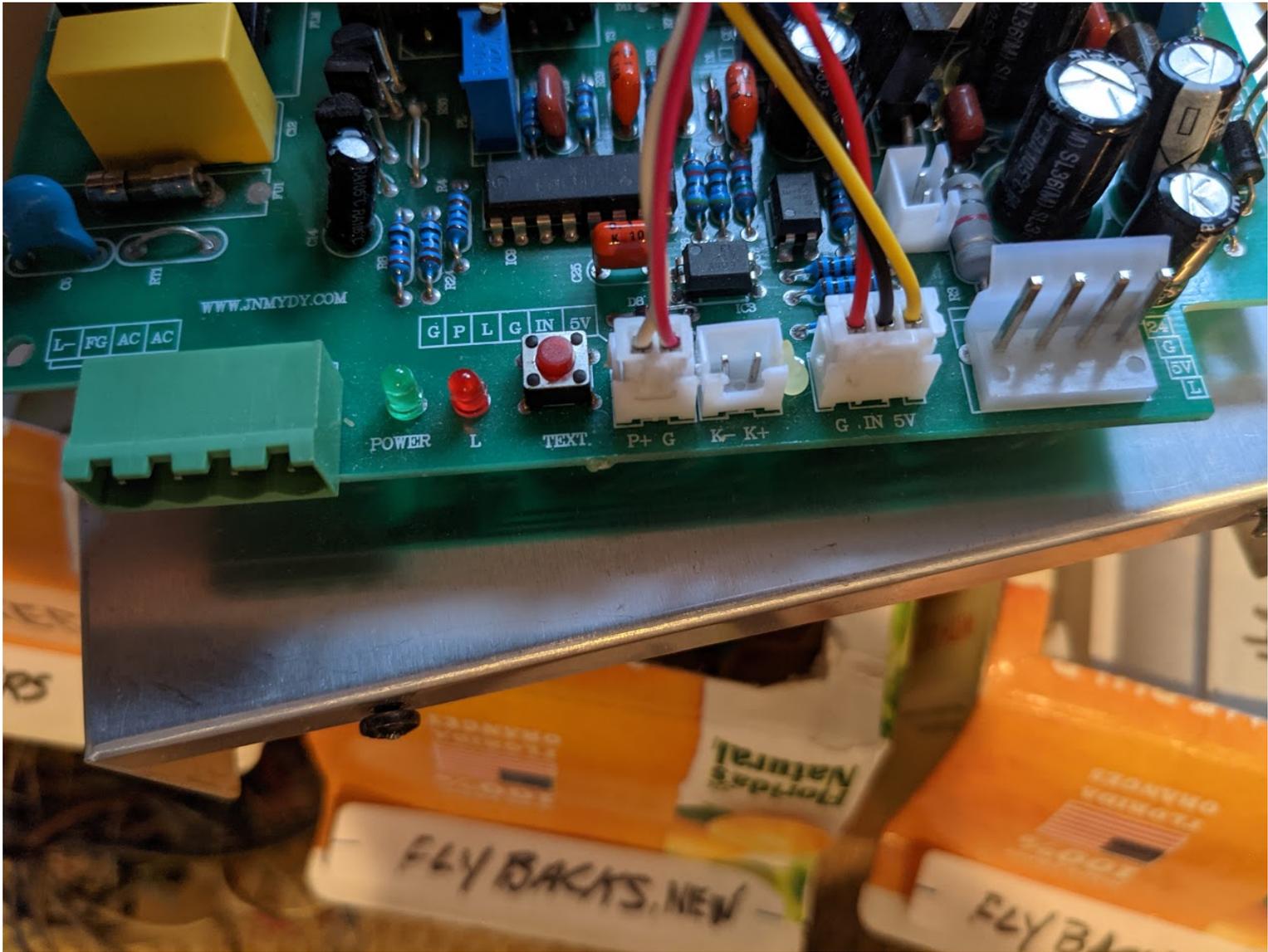
The columns left or right of a given column describe an equivalent signal and function

| <b>Instructions for using the LPS Configuration Chart</b> |   |  |
|---|---|--|
| <b>How to use this chart for LPS conversions</b>          | <b>How to use this chart for verifying the control functions of your supply</b>                                 |  |
| 1   | Find the column that best fits the signals on your current supply   | Pick the column that best fits the signals on your supply                                      |
| 2   | Find a column that best fits your new supply  | Go to the "Verification" column and for each signal use the instructions to check its function |
| 3   | Take the wire from the current supply and connect it to the equivalent signal, function & pin of the new supply |  |

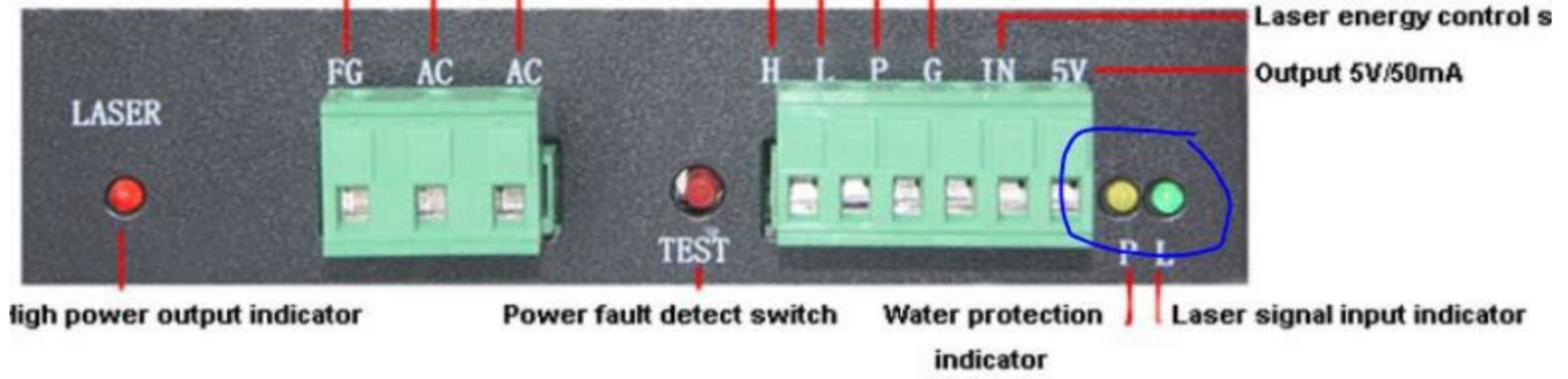
**Connector Configuraton for Various K40 Laser Power Supply Models**

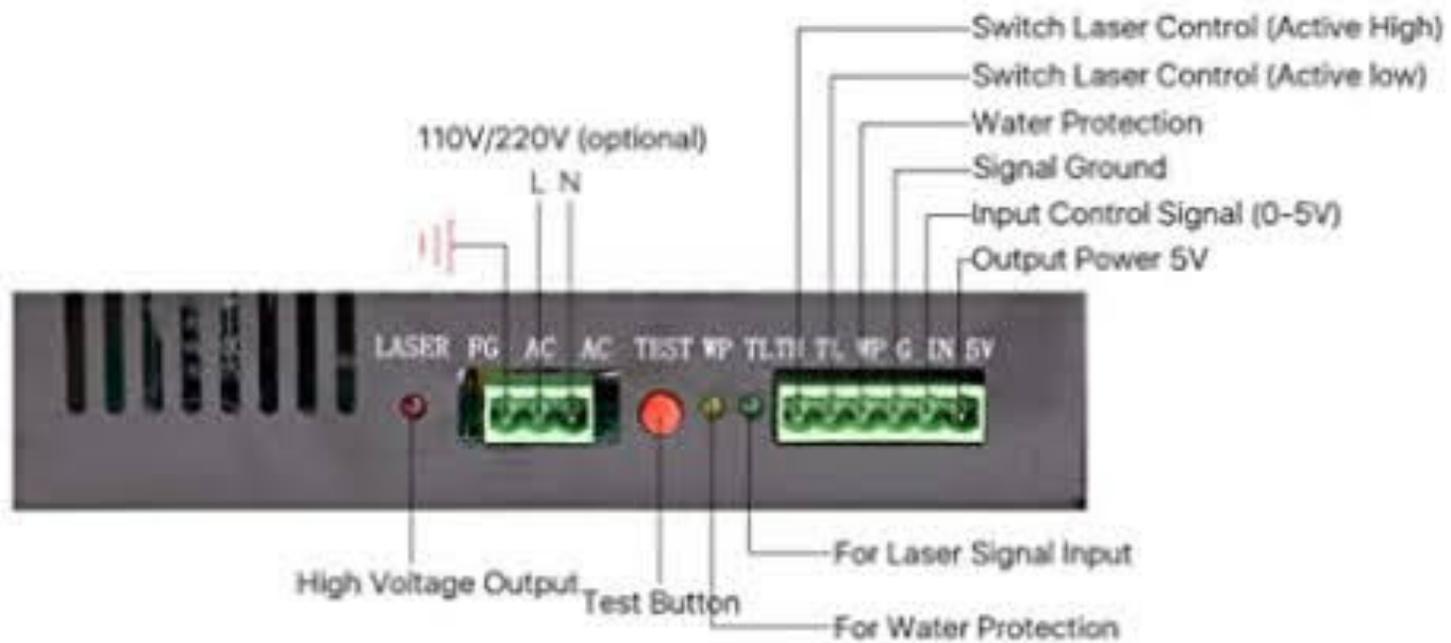
|                                    |  |   |   | Connector Configuraton for Various K40 Laser Power Supply Models |           |               |               |             |               |        |
|------------------------------------|--|---|---|--|-----------|---------------|---------------|-------------|---------------|--------|
|                                    |  |   |   | A  | B         | C             | D             | E           | F             | G      |
| Function                           | VERIFICATION<br>[Note: 8]  | Connection if Analog<br>Panel Installed | Connection if<br>digital panel                | Standard   | D variant |               | MYJG 150      |             | HY-50         |        |
| Job control of laser power         | 0-5V proportional to Power setting from job                      | From controller L signal                | From controller L signal                      | L  | L         |               |               | L [Note: 5] |               | L      |
| DC power to controller             | 5V   | 5V to controller (NANO) [Note: 6]       | 5V to controller (NANO) [Note: 6]             | 5V   | 5V        | Not supported | Not supported | 5V          | Not supported | 5V     |
| Ground reference                   | 0V   | GND to controller                       | GND to controller                             | G  | G         |               |               | G           |               | G      |
| Motor power to controller          | 24VDC  | 24V to controller [Note: 6]             | 24V to controller [Note: 6]                   | 24V  | 24V       |               |               | 24V         |               | 24V    |
| DC power for panel                 | 5V   | To Pot [Note: 7]                        | CN7-5V  | 5V   | 5V        | 5V            | 5V            | 5V          | 5V            | 5V     |
| Manual analog control of power     | 0-5V proportional to pot position. Full CW =Max = 5V             | From Pot wiper                          | CN7-IN  | IN   | IN        | IN            | IN            | IN          | IN            | IN     |
| Ground reference                   | 0V   | To other side of pot                    | CN7-G   | GND  | GND       | GND           | GND [Note:2]  | GND         | GND           | GND    |
|                                    |  |   |   |  |           | H             |               |             |               |        |
| Fires the laser if Laser Switch ON | 0V when button pushed  | To "Laser Test" Button                  | CN7-P+  | K+   | K+        | L [Note: 3]   | TH            | L [Note:5]  | T Note: 3     | TL     |
| GND reference                      | 0V   | From other pole of Laser Test Button    | n/c   | K-   | K-        | n/a           | [Note:1]      | n/a         | Note: 1       | Note:4 |
|                                    |  |   |   |  |           | n/a           | TL Note:3     | n/a         | L Note: 3     |        |
| GND reference                      | 0V   | From other pole of "Laser Switch"       | n/c   | Gnd  | D-        | GND           |               | GND         |               | GND    |
| Enables the laser                  | 0V when switch "ON"  | To "Laser Switch" [Note: 8]             | n/c IN is not asserted if Laser Switch is off | P+   | D+        | P+            | WP            | P+          | P             | WP     |
| Mains power from main swith        | May be 120 or 220V Input, check Voltage Switch on side of supply | AC Mains Line                           | AC Mains Line                                 | AC   | AC        | AC            | AC            | AC          | AC            | AC     |
| Safety Ground                      | 0V   | AC Mains Neutral                        | AC Mains Neutral                              | AC   | AC        | AC            | AC            | AC          | AC            | AC     |
| Returns cathode current to LPS     | 0V   | Frame Ground                            | Frame Ground                                  | FG   | FG        | FG            | FG            | FG          | FG            | FG     |
|                                    |  | To - side of laser current meter        | To - side of laser current meter              | L-   | L-        | L-            |               | L-          |               | L-     |

| Chart Notes:                                    |  |
|---|--|
| 1. Connect the other side of switch to 5V       | 6. 1A capacity   |
| 2. Insure LPS GND connected to controller GND   | 7. 50ma capacity   |
| 3. Connect the controller PWM signal here       | 8. Add interlocks in series with this circuit  |
| 4. Connect other side of switch to GND          | 9. With the (-) black lead of the DVM on a GND pin read the DVM voltage on the associated signal |
| 5. The L pins are connected together internally | 10. CN7 is the connector on digital panel  |









Test LPS:

Connect red wires as shown below  
Plug in P3 wired to mains and safety ground

**TURN POWER ON!**

Laser should fire if either:

1. Ground L on P1
2. Ground L on P2

DC Voltages When read to ground:

P1-2: 5vdc  
P1-3: 0vdc  
P1-4: 24vdc

P2-1: 5vdc  
P2-3: 0vdc  
P2-5: 0vdc  
P2-6: 0vdc

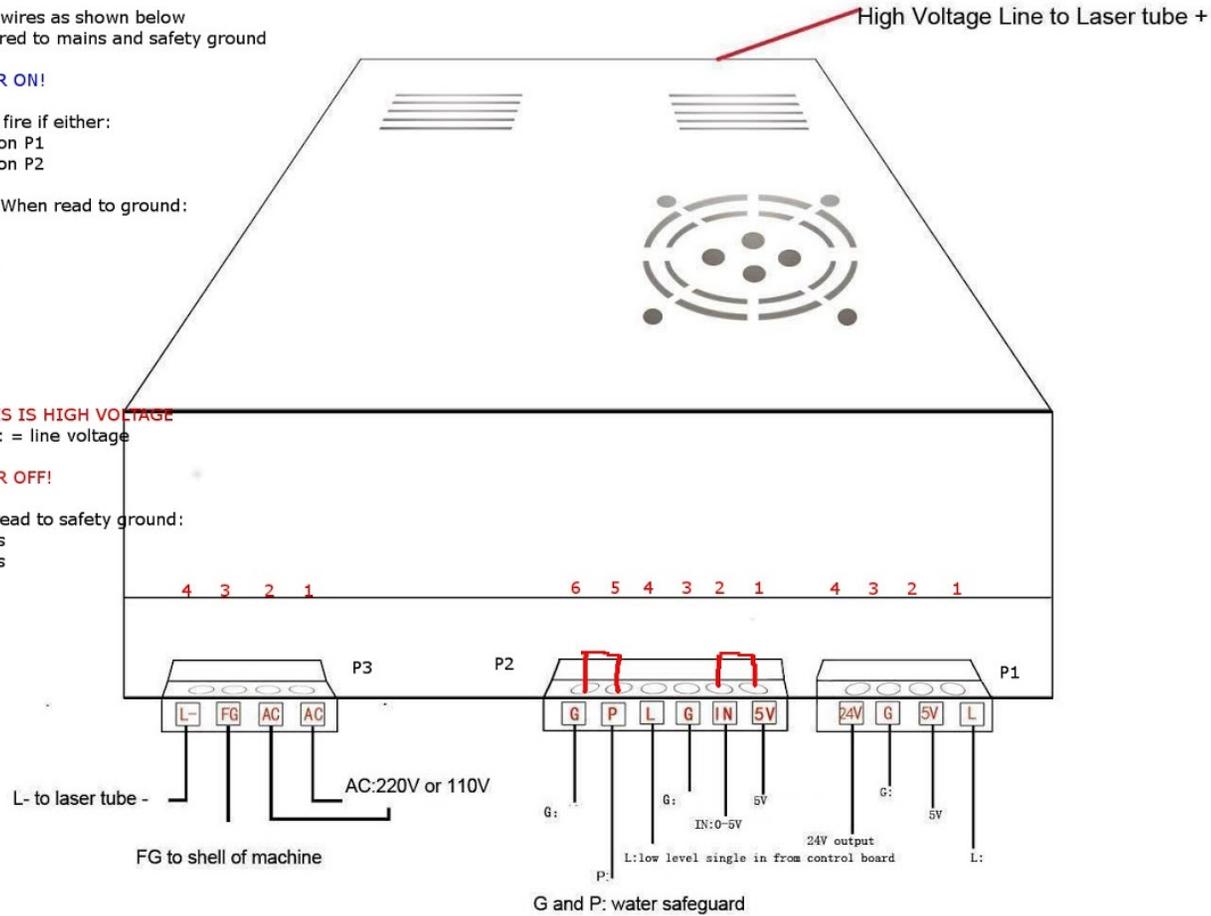
**DANGER THIS IS HIGH VOLTAGE**

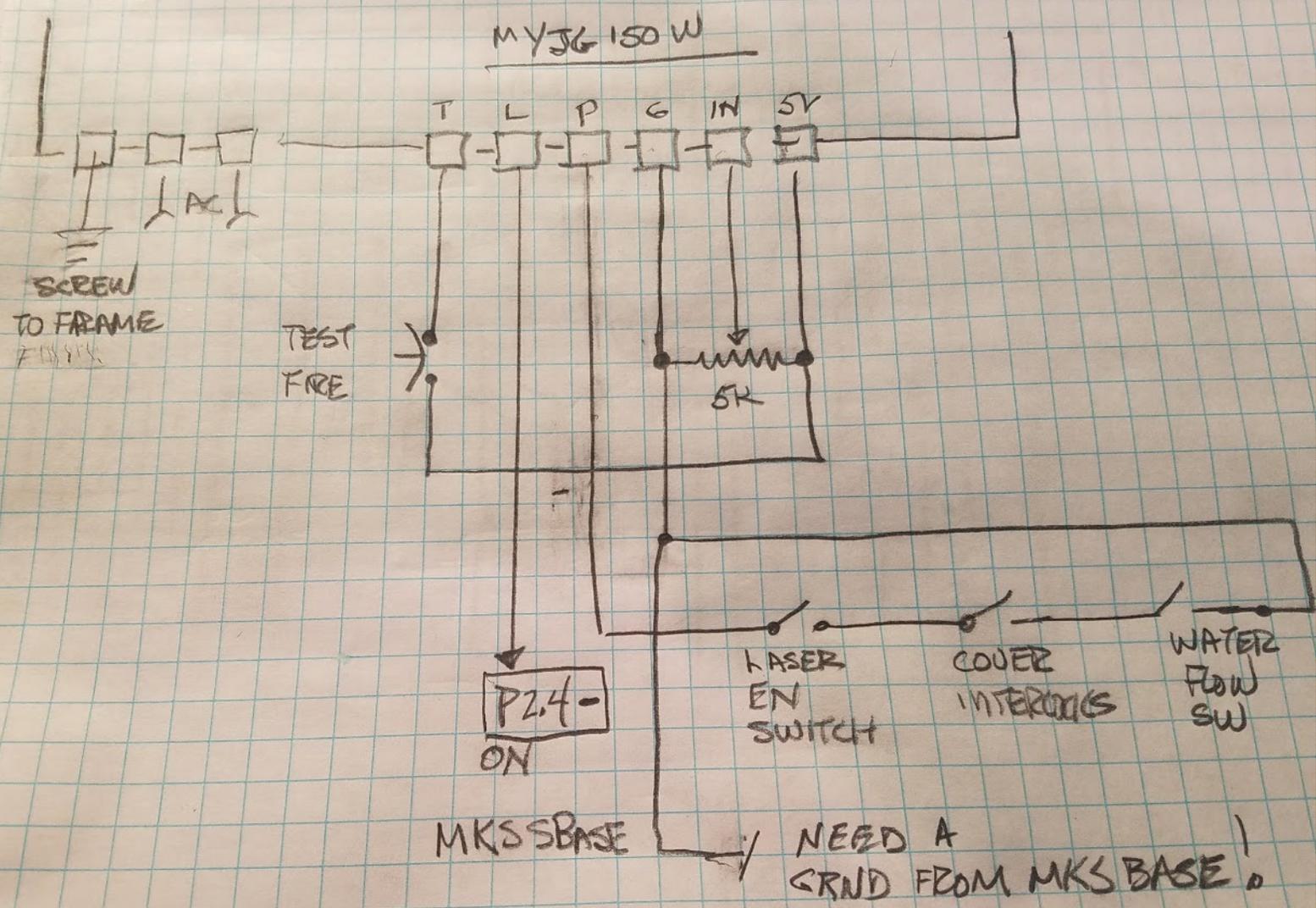
P3-1 to P3-2: = line voltage

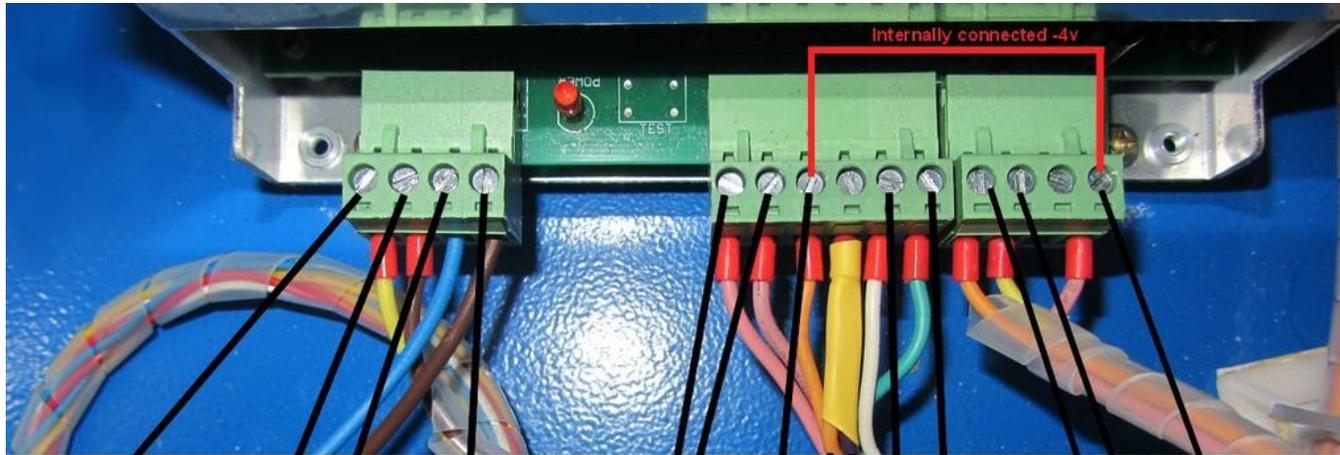
**TURN POWER OFF!**

Read ohms read to safety ground:

P3-3: 0 ohms  
P3-4: 0 ohms







**Laser-** (connected to output end of laser tube via mA meter on front panel)

**Ground** (ground on chassis then to 3rd pin on mains connector)

**Neutral** (To power switch on front panel then to N side of mains power connector)

**Live** (To power switch on front panel, the fuse on chassis, then to L side of mains power connector)

**Laser Switch** (To front panel laser switch, also good for lid sensor, water flow sensor etc)

**TTL -4v active low** (To test fire button on front panel, 0v when pressed)

**GND purple** (To one side of laser power pot)

**GND Orange** (To test fire button on front panel)

**5V** (To one side of laser power pot)

**IN** (To central 'wiper' pin on pot)

**L -4v** (To Laser on Moshi board. 0v when fired)

**Ground** (To G on Moshi board)

**24v** (To 24v on Moshi board)

\*\*\*Please note that the Neutral/Live wires were both originally Red from the power supply to the front panel switch and then blue to the power connector on the rear. I tapped into that mains feed to power some LEDs so thats why the wires are now Blue/Brown\*\*\*

\*\*The white wire or "IN" above is controlling the laser power from the potentiometer. This is your PWM